

Work Order ID 126219

126219

Page 2

November-04-14 8:07:15 AM

Item ID: D412-760-011 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Cabin Floor Protector
 Start Date: 11/04/14 Start Qty: 1.00 ***1*** Cust Item ID:
 Required Date: 11/07/14 Req'd Qty: 1.00 ***1*** Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Packaging	0.00							
130									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D412-760-011								
	Location: <u>010</u>								
	PPP Rev: _____								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

DAS
 06
 9-89
 NOV 06 2014
 9-89

14/11/10
 MF
 14-11-06

Picklist Print

November-04-14 8:07:14 AM

Page 1

Work Order ID: 126219

126219

Parent Item: D412-760-011

D412-760-011

Parent Item Name: Cabin Floor Protector

Start Date: 11/04/14

Required Date: 11/07/14

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP rev A 07.07.05 new issue EC
IPP Rev:B 08-08-20 revB as per dwg DD verified by:ec

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3574-1		Manufactured	No			110	Each	3.0000	1	1			DAS 06 9-89
D3574-1									**				
Cabin Floor Protector	DAS 38 9-89												

Location	Loc Qty	Loc Code
FG	1	
125644	1	
PK	2	
125596	2	

D3574-2		Manufactured	No			110	Each	3.0000	1	1			DAS 06 9-89
D3574-2									**				
Cabin Floor Protector	DAS 38 9-89												

Location	Loc Qty	Loc Code
FG	1	
125645	1	
pk2	2	
125597	2	

D3575-1		Manufactured	No			110	Each	4.0000	1	1			DAS 06 9-89
D3575-1									**				
Cargo Floor Protector	DAS 38 9-89												

Location	Loc Qty	Loc Code
PK	4	
125598	3	
125646	1	

NOV 05 2014

Picklist Print

November-04-14 8:07:14 AM

Page 2

Work Order ID: 126219

126219

Parent Item: D412-760-011

D412-760-011

Parent Item Name: Cabin Floor Protector

Start Date: 11/04/14

Required Date: 11/07/14

Start Qty: 1.00

Required Qty: 1.00

D3575-2

Manufactured No

110 Each

4.0000

1 1

D3575-2

DAS

38

Cargo Floor Protector

9-89

**

DAS

88

9-89

Location

Loc Qty

Loc Code

PK

4

125599

3

125647

1

D3580-1

Manufactured No

110 Each

81.0000

6 6

D3580-1

Joggle Bracket

DAS

38

9-89

**

DAS

88

9-89

Location

Loc Qty

Loc Code

ST050

81

121071

62

121572

13

98999

6

D3628-1

Manufactured No

110 Each

840.0000

14 14

D3628-1

Washer, Cupped

DAS

38

9-89

**

DAS

88

9-89

Location

Loc Qty

Loc Code

FG

10

83587

10

ST053

830

116783

329

123627

500

96822

1

D3628-3

Manufactured No

110 Each

309.0000

6 6

D3628-3

Cupped-Washer

DAS

38

9-89

**

DAS

88

9-89

Location

Loc Qty

Loc Code

ST053

309

96308

309

November-04-14 8:07:14 AM

Shop Packet Print

Page 2

Picklist Print

November-04-14 8:07:14 AM

Page 3

Work Order ID: 126219

Parent Item: D412-760-011

Parent Item Name: Cabin Floor Protector

126219

D412-760-011

Start Date: 11/04/14

Required Date: 11/07/14

Start Qty: 1.00

Required Qty: 1.00

MS24694-S100

Purchased

No

110

Each

33.0000

6 6

MS24694-S100

DAS

38

9-89

Flat Head Screw

Location

Loc Qty

Loc Code

ST288

33

125535

33

6

MS24694-S54

Purchased

No

110

Each

110.0000

14 14

MS24694-S54

DAS

38

9-89

SCREW

Location

Loc Qty

Loc Code

ST289

110

125535

2

m129706

8

m130716

100

3
11

NAS1149D0363J

Purchased

No

110

Each

1,558.000

28 28

NAS1149D0363J

DAS

38

9-89

Washer

Location

Loc Qty

Loc Code

GA

7

124392

7

ST269

520

m123441

5

m130358

515

ST510a

1031

m128429

1031

28

NOV 05 2014

Picklist Print

November-04-14 8:07:15 AM

Page 4

Work Order ID: 126219

126219

Parent Item: D412-760-011

D412-760-011

Parent Item Name: Cabin Floor Protector

Start Date: 11/04/14

Required Date: 11/07/14

Start Qty: 1.00

Required Qty: 1.00

NAS1149D0463J

Purchased

No

110

Each

3,438.000

12 - 12

NAS1149D0463.J

WASHER

DAS
38
9-89

NOV 05 2014

DAS

00

9-89

Location

Loc Qty

Loc Code

CA

472

M129682

472

ST269

2966

16941

8

M126221

20

M127813

6

M127904

16

M128591

44

M128995

1279

M129390

1593

1a

Work Order ID 126219

126219

November-04-14 8:07:15 AM

Item ID: D412-760-011 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*

Item Name: Cabin Floor Protector

Start Date: 11/04/14 Start Qty: 1.00 *1*

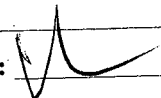
Cust Item ID:

Required Date: 11/07/14 Req'd Qty: 1.00 *1*

Customer:

Reference:

Run Start *NR1*

Approvals: Process Plan:  Date: _____ Tooling: _____ Date: _____
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN-D412-760	G								
100	Document Control	0.00							
100	DOCUMENT CONTROL								
DC	Memo	0.00							
Doc.Control -USB or Paperwork	Photocopy bluefile & type labels per PPP D412-760-011 CHG002								
110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging									
120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.00							
Quality Control									

ML5 14-11-06

 DAS
 NOV 05 2011